



Safety Signs & Color Codes

Airswift Safety Training

Safety Specialist

June 2023

- The Focus
- Where should safety signs be used?
- Safety sign colors
- Example of safety signs
- Detail on each safety color
 - Red – Danger
 - Orange - Warning
 - Yellow - Caution
 - Blue – Information (Mandatory)
 - Green-Instruction (First Aid)
 - White – Directional
- ANSI Pipe label color codes
- SDS Sheet Color Codes
- Training
- Training Roster/QR Code



What?

The purpose of this training is to inform employees of the requirements for safety signs, including the design, application and use of these signs.



Why?

To raise awareness of the importance of following posted safety signs by understanding their meaning.

How?

Employees, vendors, and contractors are required to abide by all safety signs at all times.



Where should safety signs be used?

- A facility should use safety colors anywhere they have been deemed necessary to protect workers or are required by law.



- In most cases, however, there are common ways these colors are used across multiple facilities, and even in multiple industries.

Safety Sign Colors



RED = DANGER – Immediate Risk



ORANGE = WARNING – Moderate Risk



YELLOW = CAUTION – Minor Risk



BLUE = NOTICE/INFORMATION



GREEN = SAFETY INSTRUCTION/FIRST
AID

Example of Safety Signs



Red Signs = Danger

- Danger, high risk of injury or death
- Emergency stops and alarm
- Fire protection equipment

- **Red generally means stop.** The use of red on signs is limited to stop, yield, and prohibition signs.
- What are the prohibited signs?
- **Examples of Prohibition Signs**
- Danger keep out.
- Do not drink.
- Do not use mobile phones.
- In the event of fire do not use this lift.
- No smoking.
- No naked flames.
- No unauthorized persons.



DANGER- Immediate hazards or unsafe practices that will result in severe personal injury or death.

Orange Signs = Warning

Orange = Warning. Orange is often used for potentially dangerous parts of machinery or equipment that may cut, crush, shock, or otherwise injure a person

Fluorescent Orange/Orange-Red = Biological Hazard. These signs and tags have lettering or symbols in a contrasting color (usually black). This color designates infectious agents and wastes that pose a risk of death, injury, or illness.

WARNING

**KEEP HANDS
OUT OF
MACHINERY**



WARNING

WARNING- Hazards or unsafe practices that could result in severe personal injury or death.

- Because it is the brightest color to the human eye, yellow is frequently used for warning signs or to designate areas in which caution should be taken.



Yellow = Caution

- Yellow = Caution and is often used for signs that indicate physical dangers that could cause serious injuries such as slipping, tripping, falling, striking against, and pinch hazards.



CAUTION

CAUTION- Hazards or unsafe practices that could result in minor personal injury or equipment damage.

No immediate
hazard
Mandatory
Instruction

Blue Signs = Instruction

- Blue Signs = Instruction/Information. Mandatory health and safety signs signal the need for certain behaviors.
- **It conveys information that you must comply with to be safe.** These signs must be blue and usually have a white symbol on a blue background. They are often used to notify those of the need to use PPE



- Safety equipment or information
First aid equipment or location
- Fire exit signs.
Usually square or oblong, fire exit signs are green and white.

Green = Instruction

- **Green = Safety Instructions.** These signs usually have white lettering against the green background. Some part of the sign may also contain black lettering against a white background.
- Green is often used to symbolize **emergency escape and no danger**, and these signs show occupants the most efficient way out of a building in the event of an emergency. They are also commonly used to show a designated First Aid area.



Follow The Instructions



CAN'T DO -Serious Injury/death



HURT YOU



HURT YOU



MUST DO



LOCATION/INSTRUCTIONS

Ansi Pipe Color Code

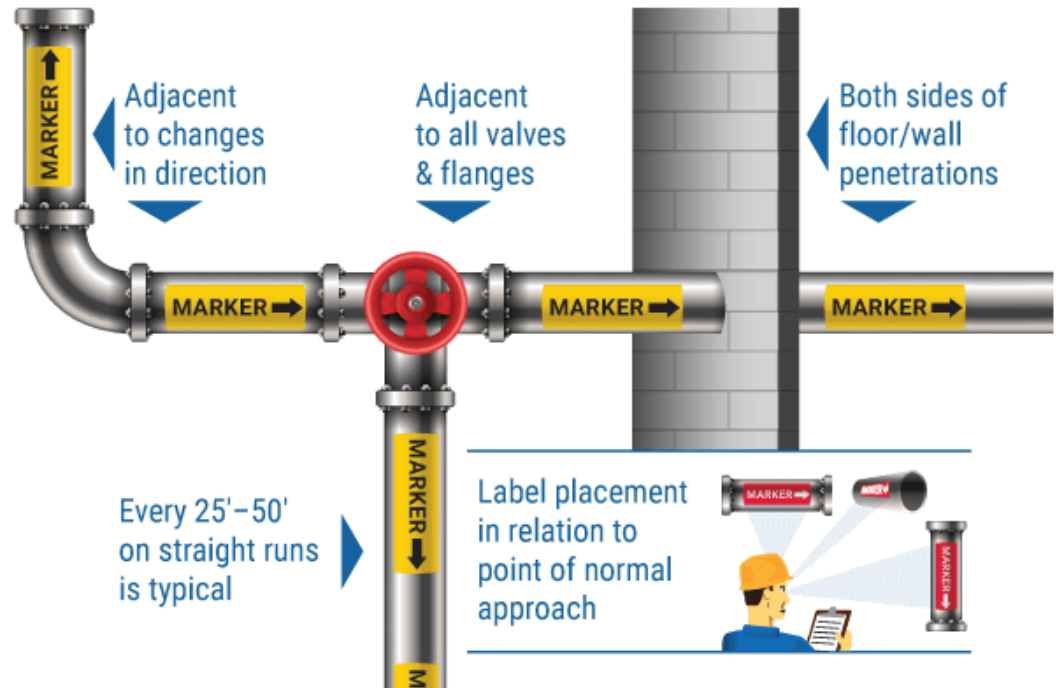
- Pipe markings are another visual communication resource required by Governing Safety Regulations.
- By adopting ANSI's standard color codes for pipe labeling, employees and emergency responders will be able to identify a pipe's contents.
- This is incredibly important because it is almost impossible to know exactly what a pipe contains unless it is labeled.

COLOR CODE Material Properties	Letter color on Field color	Example
FLAMMABLE Fluids which are a vapor or produce vapors that can ignite and continue to burn in air	<i>Black on Yellow</i>	→ HYDROGEN →
COMBUSTIBLE Fluids that may burn but are not flammable	<i>White on Brown</i>	→ ACETIC ACID →
TOXIC & CORROSIVE Fluids which are corrosive or toxic or will produce corrosive or toxic substances	<i>Black on Orange</i>	→ NITRIC ACID →
FIRE QUENCHING Water and other substances used in sprinkler fire-fighting piping systems	<i>White on Red</i>	→ HALON →
OTHER WATER Any other water, except for water used in sprinkler and fire-fighting piping systems	<i>White on Green</i>	→ BOILER WATER →
COMPRESSED AIR Any vapor or gas under pressure that does not fit a category above	<i>White on Blue</i>	→ COMPRESSED AIR →
DEFINED BY USER	<i>White on Black</i>	→ DEFINED BY USER →
DEFINED BY USER	<i>Black on White</i>	→ DEFINED BY USER →
DEFINED BY USER	<i>White on Purple</i>	→ DEFINED BY USER →
DEFINED BY USER	<i>White on Gray</i>	→ DEFINED BY USER →

Pipe Label Components

Under the ANSI/ASME approach to pipe marking, there are five key elements to an effective pipe label:

- 1. Bold text** to identify the pipe's contents by name. (Additional details, such as temperature or pressure, may also appear.)
- 2. Color coding** to communicate the general category of the contents.
- 3. Flow direction arrows** to show which direction the pipe's contents flow.
- 4. Label sizing** to ensure the label is visible and legible.
- 5. Label placement** for clear viewing from a normal approach.



Best practices for the most effective label placement include:

- Every 50 feet on straight runs of pipe (or every 25 feet if more visibility is necessary)
- On both sides of floor, wall, or ceiling penetrations
- Next to all valves and flanges
- Where pipes change direction

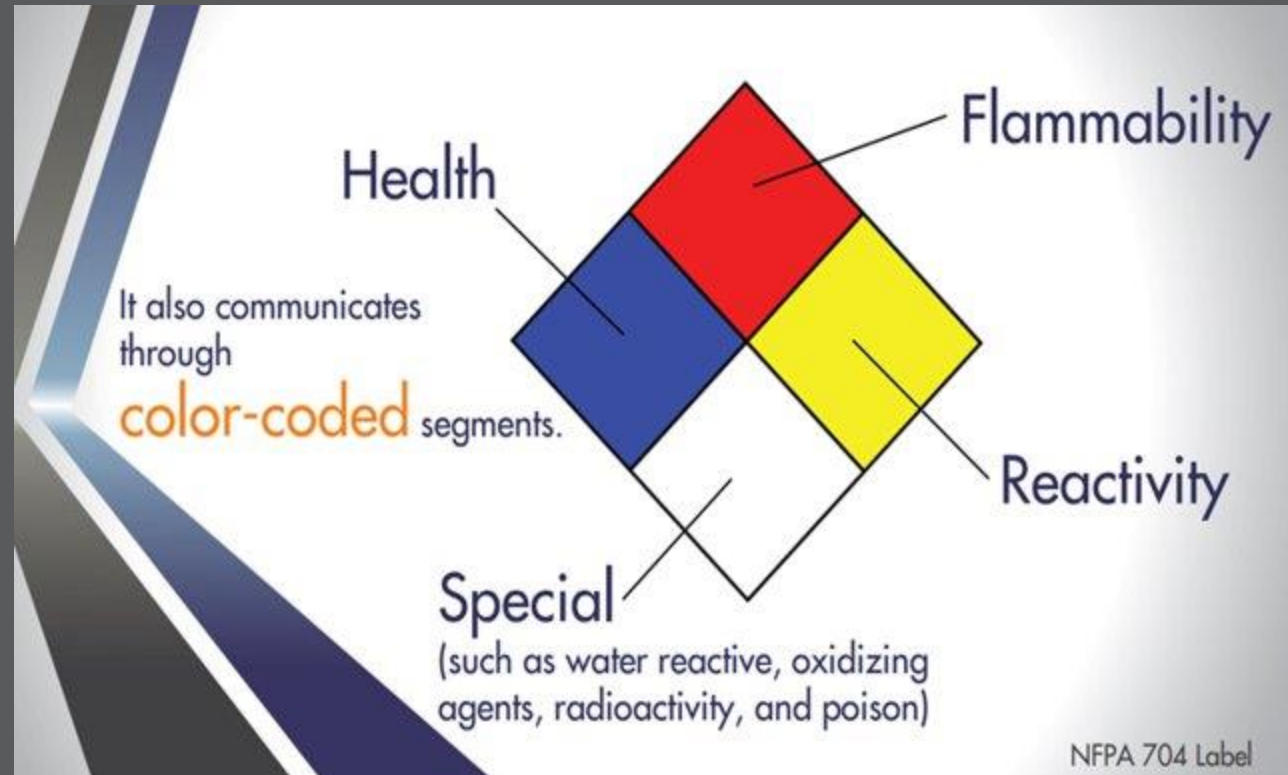
The most hazardous feature of the pipe contents should determine the color scheme used:

Each category uses a solid color for the label background, which may also be used to color the entire pipe if desired. The text must appear in a contrasting color. If pipes fall under more than one category, there are two common approaches for choosing the color: identify one of the hazard types as more significant, and use that categorization, or use one of the user-defined colors to identify that particular type of pipe in the facility.



Hazardous Material SDS Color Codes

- All chemical containers should be correctly labeled with the hazard level of the container's contents.
- The NFPA 704 label uses a numerical rating of 0 to 4 to indicate the severity of the hazard. 0 indicates no or minimal hazard, 4 indicates the most severe hazard.
- These labels also communicate through color coded segments.



NFPA 704 Label

HEALTH HAZARD 4 - Deadly 3 - Extreme Danger 2 - Hazardous 1 - Slightly Hazardous 0 - Normal Material	2	FIRE HAZARD - Flash Point 4 - Below 73F 3 - Below 100F 2 - Below 200F 1 - Above 200F 0 - Will Not Burn
3	1	REACTIVITY 4 - May Detonate 3 - Shock and Heat May Detonate 2 - Violent Chemical Change 1 - Unstable if Heated
SPECIFIC HAZARD OXY - Oxidizer ACID - Acid ALK - Alkali COR - Corrosive WF - Use NO WATER	W	

Training is required to ensure employees can recognize safety colors and their meanings.

- All employees will be given detailed training about what the safety colors are and what they mean in all the situations that apply to Airswift.
- Contractors placed at client sites should follow the client site policy and training which will cover their site procedures and signage. This training is to provide awareness on signs, colors and their meanings.
- All employees should be updated whenever there is a change in the colors used or where they are used. This can be done through a formal training session or just a meeting with a supervisor.



Training Roster

Please complete the training roster by either, scanning the QR code on your cellphone or clicking the link below.
Thank you for your time and stay safe!

<https://forms.office.com/r/gwpJHnvW2Z>





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